



# Wafer Level Reliability Test Application

### Agenda

- Introduction
- ProChek & Test Structures
- ProChek WLR Application
- ProChek Test Considerations & Test Results
- ProChek Plus
- Summary
- Q&A.

### Why ProChek

#### **Obtaining Data**

- End-User Perspective
  - Incomplete data for reliability analysis
  - May not provide detailed data
  - Does not provide radiation data
- Fab Perspective
  - Expensive and lengthy process to obtain test result data
  - Data Management
    - Several types of data need to be collected accurately
    - Several devices under test (DUTs) are tested at the time

#### Long & Resource Intensive

 Defining and characterizing semiconductor reliability attributes takes a lot of time and resources.

#### **Expensive Equipment**

 Modern test equipment requires a large capital investment, is complicated to use, and may be focused on a single purpose.

#### Comparative Data

- Selecting the foundry that provides the best performance devices for your products.
- Tracking long term performance and product quality.

#### What is ProChek?

## An innovative low-cost concept serving to rapidly



characterize intrinsic process reliability and monitor process quality

#### ProChek...

- Is a flexible & dedicated semiconductor qualification and reliability characterization system.
- Is based on a cost-effective bench-top instrument.
- Interfaces to a variety of test structures
  - Single devices
  - Wafer level test structures
  - Dedicated test chips.
- Accelerates testing of semiconductor devices in volume.

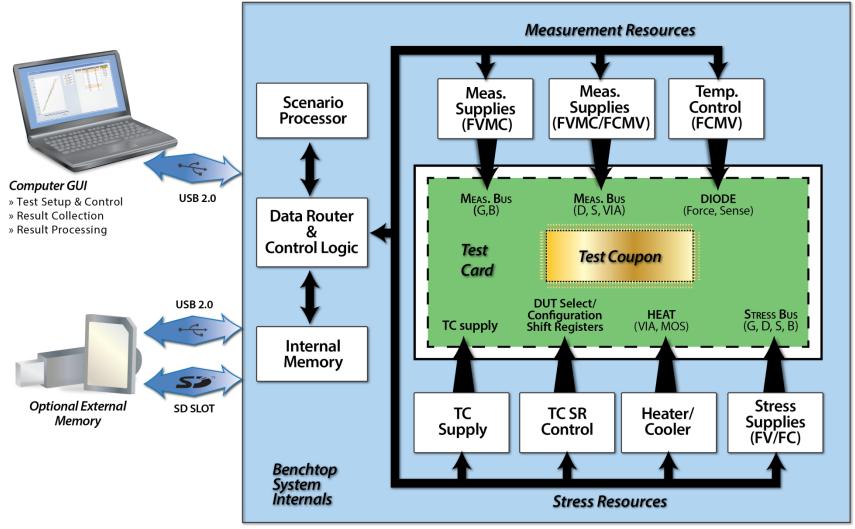


### **ProChek Applications**

- ProChek serves to
  - Characterize/quantify existing and new processes from a quality/performance perspective
    - → gather device data (I/V curves, point measurement data)
  - Characterize/quantify existing and new processes from a reliability perspective
    - evaluate performance degradation over time in function of operation and stress conditions



#### **ProChek Architecture**



00425c



#### ProChek Resource Overview

- ProChek offers full 4-terminal (gate, drain, source, body) control
  - Resources:
    - → 4 Stress resources, serving to apply electrical stress
      - can operate in Force Voltage (FV) or Force Current (FI) mode
    - → 4 SMUs, serving to collect data
      - can operate in Force Voltage Measure Current (FVMI) or in Force Current (FI) mode,
      - 10µs sampling, 4K data buffer per instrument, 24bit data
    - → Voltmeter
      - Can operate in absolute or differential mode
      - Can operate as "slow" (10µs sampling) or as "fast" (500ns sampling) meter
    - → Utilities
      - Utility Voltage source
      - Utility Current source
      - Utility Voltmeter
      - Heater/Cooler control

#### **ProChek Extensions**

- ProChek has provisions for expansion with additional (add-on) instruments.
  - New ProChek Plus platform supports up to 24 (48) instruments/SMUs
- User specific test structures can easily be converted to a native ProChek test structure by means of an active interface board.

### ProChek Concept

- Analogy: Orchestra
  - ProChek resources == musical instruments
  - Scenario processor == Conductor
  - Test Strategy == Music piece
  - User == Composer
    - → Controls how the music is played (key, timbre, ...)
    - → Can write his own partitions
      - Generic Test strategy support
    - → Can rely on predefined (but yet configurable) strategies (EM, SM, HCI, QBD, TDDB, xBTI, ...)

#### **ProChek Application**

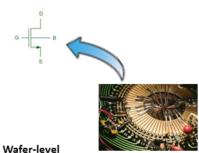
- ProChek System
- Device under Test (DUT) or a set of DUTs
- Interface to link DUT with ProChek system
  - Function of DUT nature (packaged, wafer structure, set of DUTs)
    - → Simple cable with appropriate connectors
    - → Passive Adapter/interface board with DUT socket
    - → Active interface board with DUT socket
    - → Probe card + link between probe card and ProChek system

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#### **ProChek & Test Structures**



- · Existing test structures · Direct dock or cable interface
- · Connects to active interface board

#### **Host Controller**

· Easy-to-use software interface

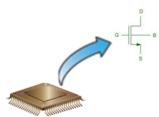
stress-and-measurement operations

- Test configuration, data extraction & conversion
- Test templates include EM/SM, xBTI, HCI, QBD, TDDB
- · Fully programmable test conditions and sequencing of
- · Local data processing
- · Data visualization



#### **High Throughput Test Coupon**

- · Multiple arrays of various types of test devices
- · Embedded precision switching matrix
- · Parallel stressing of multiple test devices
- Embedded heaters generate temperatures to 250 °C
- Easily ported across fabrication processes



#### Package-level

- · Existing test structures
- · Mounted on active interface board

#### Optional Extension Cable

- · Connects to interface card or probe card
- · Remote test structure control

#### **ProChek Platform**

- · Benchtop or direct dock to probe card
- Contains/controls all stress/measurement units (SMUs)
- Fast (500 ns to 10 μs sampling) measurements
- · Supports all test coupons and individual test structures
- · Low-cost stand-alone unit replaces ATE or rack & stack equipment
- · Built-in heating/cooling control

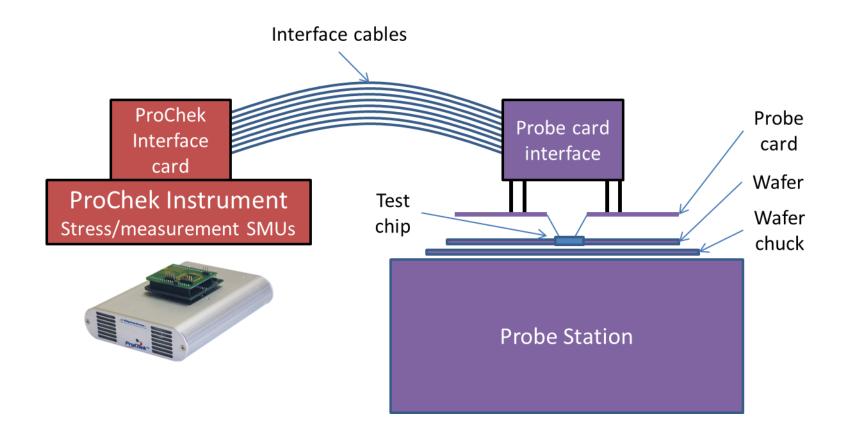


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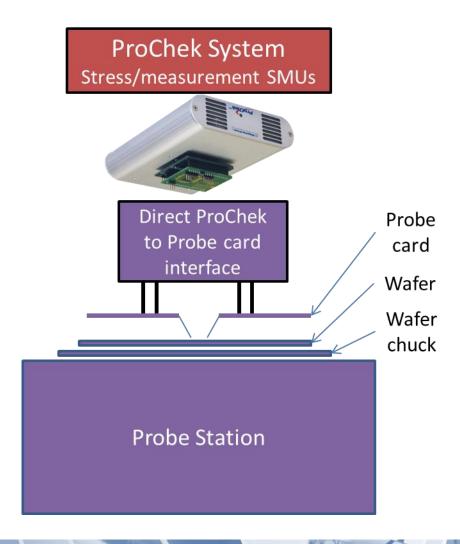


### ProChek WLR Application



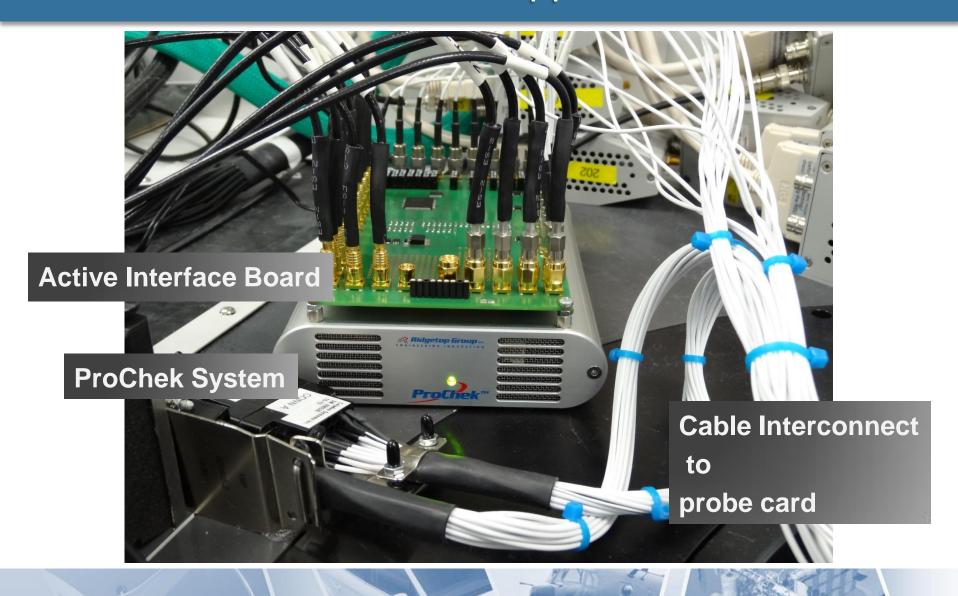


#### ProChek WLR Application





### ProChek WLR Application



### Agenda

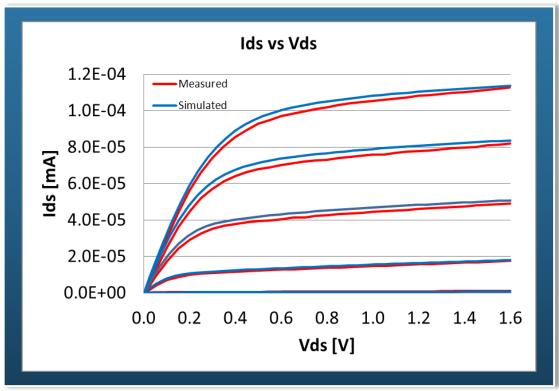
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#### Technology (PDK) Verification

ProChek's measured results closely matches test data provided by the foundry

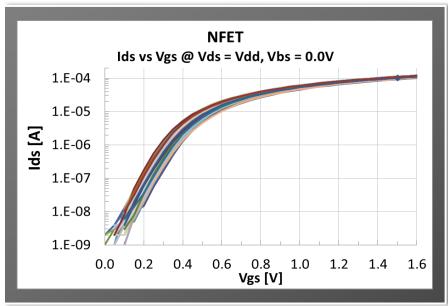
ProChek measures parameters, devices, and conditions NOT provided by the foundry



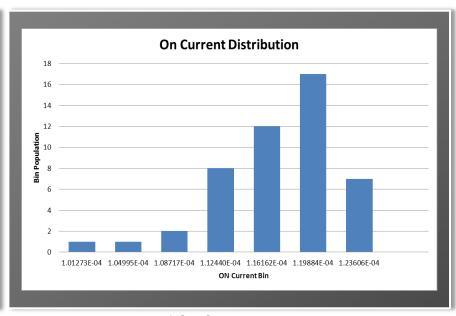
lds – Vds measurements and simulations in the IBM BICMOS8HP process for different Vgs, from 0.3 to 1.5 V.

#### **Device Characterization**

 The ProChek approach allows for a statistical analysis of data relevant to quality monitoring. By increasing the volume of data recorded, a robust analysis can be performed.

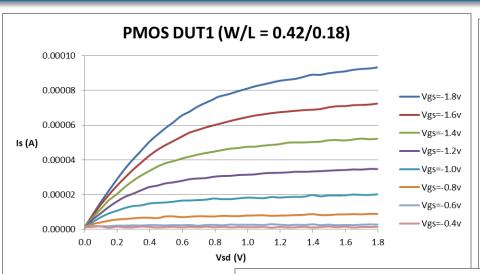


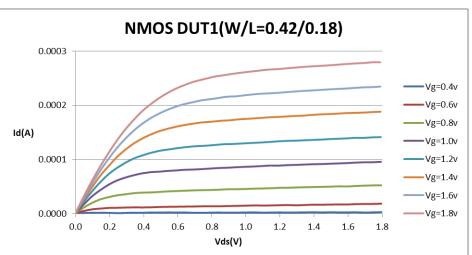
Ids Vds curves for 48 NFET DUTs

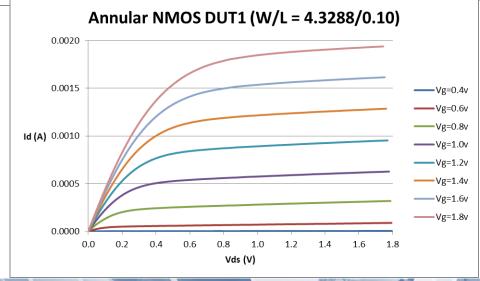


Distribution of On Current in 48 NFET DUTs

#### Device Characterization – ONC18







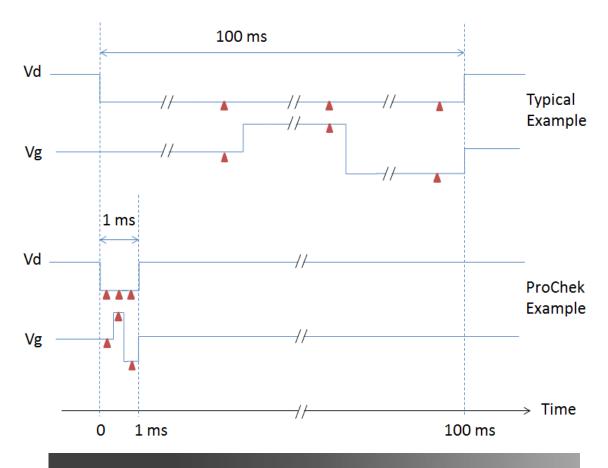
### **ProChek Capabilities**

- ProChek can make voltage / current measurements
  - at a 10µs interval (100KHz rate)
  - Collecting up to 500 values per measurement point and per instrument
  - All measurements are running concurrent
- ProChek's fast voltmeter can make voltage measurements
  - at 500ns intervals (2MHz rate)
  - Collecting up to 20K values per measurement point
  - values can be linearly or logarithmically distributed over time
- Annealing function is designed to evaluate behaviors over time

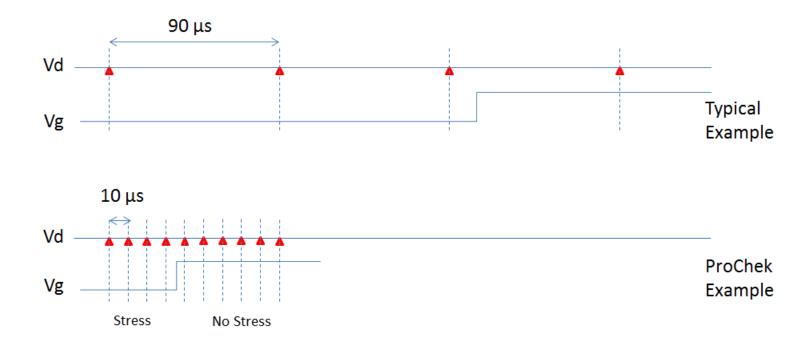
### ProChek Fast xBTI Support

- FAST ?! what do we mean ?
  - Ability to make measurements fast !
  - Ability to quickly bring the DUT into a state of degradation so that it shows xBTI effects!
  - Ability to observe short lived degradation effects cancelled by annealing effects!
  - Ability to make measurements
    - very shortly after a DUT is switched from stress to measurement conditions
    - → before, during and after the transition from stress to measurement conditions



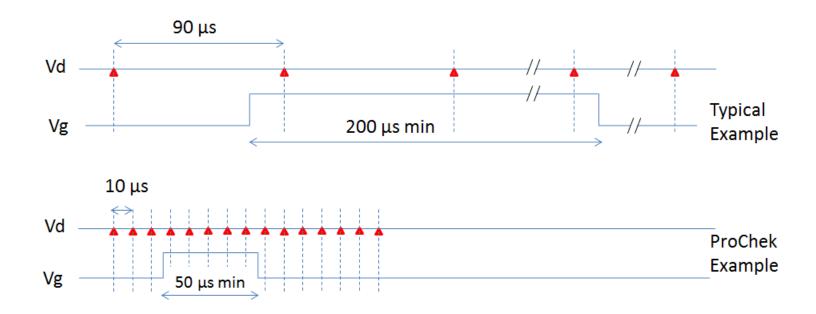


**On-the-Fly Measurement Support** 



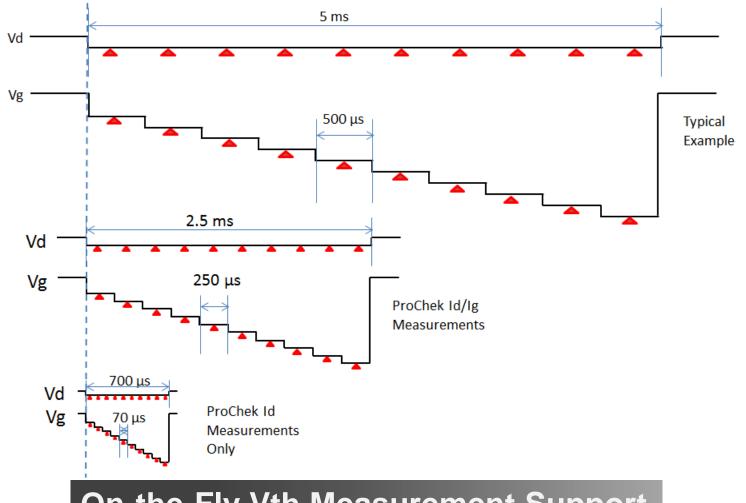
**IDD only On-the-Fly Measurement Support** 





#### **On-the-Fly Single Point Measurement Support**

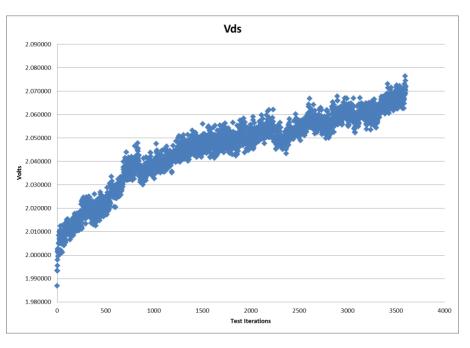


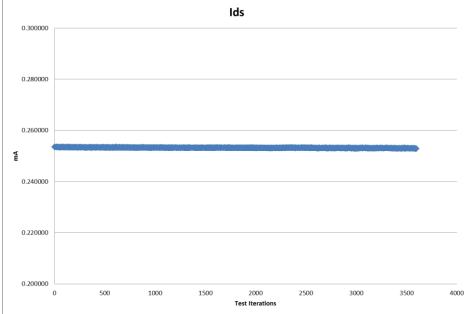


**On-the-Fly Vth Measurement Support** 

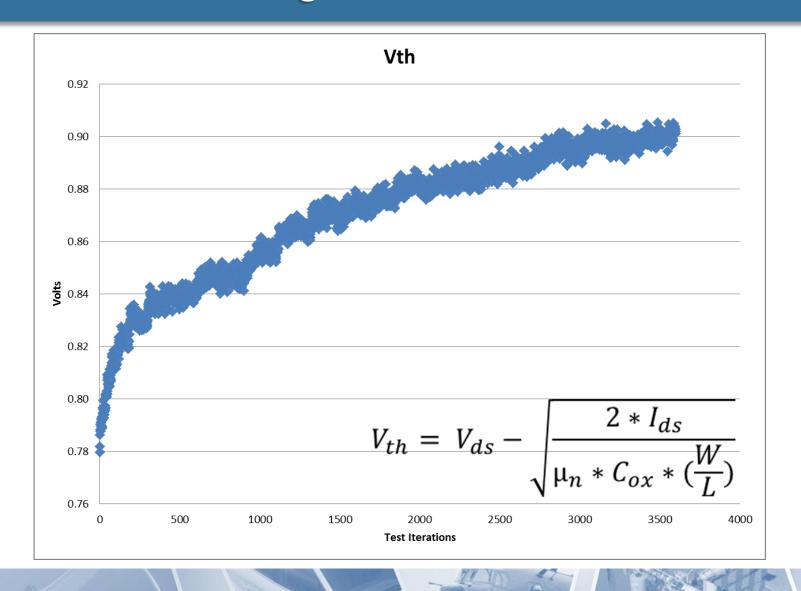
#### Vth Degradation Results

 Measurement of Vds whilst maintaining Ids constant (IBM9SF – 90nm techno) under voltage stress conditions





#### Vth Degradation Results





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#### **ProChek Plus**



#### **ProChek Plus**



#### **ProChek Plus**

### Configurable Platform

- 4 slots serving Stress Resources or Low Resolution Measurement Instruments
- 8 slots serving High Resolution Measurement Resources
- Each slot can support up to 4 Resources
- Available Modules
  - 4-channel configurable SMU module
  - 2-channel configurable Voltmeter module
  - Test Structure control module
  - System control module



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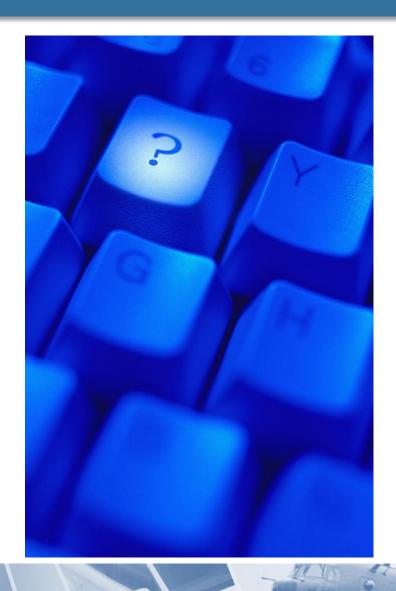
#### Summary

#### **ProChek**

Advanced, dedicated system for fabrication process characterization offering significant advantages to IC designers, process, and reliability engineers.

- Covers reliability concerns of modern nanotechnology processes, including radiation effects
- Covers qualification needs for new and immature processes
- Serving Wafer Level Tests without the need for additional equipment
- Significant cost and time savings





- Slides and recording of the webinar will be available shortly via an e-mail from Ridgetop
- E-mail follow-up questions & comments to:
  - mcpherson.reliability@yahoo.com
  - hans.manhaeve@ridgetop.eu
- Please fill out our brief feedback survey at https://www.surveymonkey.com/r/7MJDP2L

Thanks for your time and interest!



# Thank you!

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