# Integrating IoT and Predictive Analytics for Remote Asset Health Monitoring

Wyatt Pena Ridgetop Group, Inc. 3580 W Ina Road, Ste. 200 Tucson, AZ 85741, USA wpena@ridgetopgroup.com

Xuyu Yin Qinda Technology Group 9th Floor, Jinqi Zhigu Building, No. 1 Tangling Road Nanshan District, Shenzhen, China yinxuyu@qindaate.com Arsh Nadkarni Ridgetop Group, Inc. 3580 W Ina Road, Ste. 200 Tucson, AZ 85741, USA anadkarni@ridgetopgroup.com

He Zhang Qinda Technology Group 9th Floor, Jinqi Zhigu Building, No. 1 Tangling Road Nanshan District, Shenzhen, China Zhang1\_he2@qindaate.com Gabriela Galvan Ridgetop Group, Inc. 3580 W Ina Road, Ste. 200 Tucson, AZ 85741, USA ggalvan@ridgetopgroup.com

Joseph Fung Qinda Technology Group 9th Floor, Jinqi Zhigu Building, No. 1 Tangling Road Nanshan District, Shenzhen, China qindafung@qindaate.com

Abstract— The rapid evolution of the Internet of Things (IoT) has transformed industrial asset management by enabling continuous monitoring and predictive maintenance of critical infrastructure systems. However, existing IoT solutions often require integrating multiple systems, leading to challenges in data compatibility, system interoperability, and management complexity. This paper presents Sentinel Motion, an IoT-enabled technology developed by Ridgetop Group, designed to address these challenges through a comprehensive, integrated solution for asset health monitoring. Aligned with the IEEE 1856-2017 PHM Standard, Sentinel Motion combines smart sensors, data management tools, and advanced software platforms to enhance asset reliability across various industries. The paper explores its applications in sectors such as railroads and introduces the integration of Fiber Bragg Grating (FBG) sensors for structural health monitoring, further extending the capabilities of IoT in industrial maintenance.

Keywords- IoT, Predictive Analytics, CBM, PHM, Vibration Analysis, Remote Asset Health Monitoring

# I. INTRODUCTION

The Internet of Things (IoT) has revolutionized industrial sectors by significantly enhancing asset management practices. Through the interconnection of devices over the internet, IoT enables the continuous collection, transmission, and analysis of data from sensors embedded in equipment. This capability has paved the way for advancements in remote asset health monitoring, which has become an indispensable component for maintaining the reliability and safety of critical infrastructure systems, such as railroads, wind turbines, grid-energy storage, and aerospace machinery [1].

Among these advancements, Condition-Based Maintenance (CBM) and Prognostic Health Management (PHM) have emerged as twofold pillars of a new paradigm in maintenance strategy, shifting from traditional reactive approaches to proactive, data-driven methodologies [2]. The synergy between CBM and PHM exemplifies the transformative potential of IoT in industrial maintenance. By leveraging real-time data and predictive analytics, these systems enhance the ability to monitor and manage the health of critical assets, improving operational efficiency, reducing maintenance costs, and ensuring the safety and reliability of infrastructure systems. Despite the significant advancements in IoT-enabled asset health monitoring, an all-in-one system that seamlessly integrates all these capabilities is difficult to find as a commercial off the shelf product.

Current solutions often require the combination of multiple systems and platforms to achieve comprehensive monitoring and diagnostics. This fragmentation poses several challenges. The need to integrate data from various sensors and systems can lead to compatibility issues and data silos. Different sensors may use different communication protocols and data formats, making it difficult to aggregate and analyze data cohesively. For example, integrating vibration data from one system with temperature data from another can be challenging if the systems are not designed to work together seamlessly [3]. Ensuring that different IoT devices and platforms can communicate and work together is a significant challenge. This lack of interoperability can lead to inefficiencies and increased costs, as organizations may need to invest in additional middleware or custom solutions to bridge the gaps between systems. The lack of standardized protocols and interfaces is a major barrier to achieving seamless integration in IoT systems [4]. Managing multiple systems requires specialized knowledge and training. Maintenance teams must be familiar with different interfaces, data interpretation methods, and troubleshooting procedures for each system. This complexity can lead to increased training costs and the potential for human error, which can undermine the effectiveness of CBM and PHM strategies [5]. As organizations scale their operations, the complexity of managing multiple systems can increase exponentially. An all-in-one system that integrates various data streams and provides a unified interface would simplify scalability, allowing organizations to expand their monitoring capabilities without the need for extensive modifications or additional systems [6]. The pressing need for the development of unified systems that can provide a holistic view of asset health by integrating diverse data streams into a single, user-friendly platform is evident. Such a system would simplify the implementation and management of CBM and PHM strategies, making these advanced maintenance approaches more accessible and effective across various industries [7].

The integration of multiple data streams—such as vibration, temperature, gyroscopic, and GPS data—can provide a holistic view of asset health for certain applications. Vibration sensors detect mechanical issues like imbalance and misalignment; temperature sensors monitor for overheating; gyroscopic sensors ensure track geometry integrity; and GPS data correlates equipment performance with geographic location, identifying location-specific issues [8]. The advancements achieved in recent studies highlight the potential of IoT-enabled asset health monitoring systems to transform maintenance strategies in critical infrastructure sectors.

This paper aims to present the advancements in one of such technologies – Sentinel Motion that is currently being developed and applied across many industrial IoT market segments by Ridgetop Group and its partners. The following sections will delve deeper into the technological background, technological advancements, and case studies that illustrate the practical applications and benefits of IoT-enabled asset health monitoring in various industrial sectors. This paper shall contribute to the growing body of knowledge on the integration of IoT technologies in asset health management, supporting global efforts to improve the safety, efficiency, and sustainability of transportation networks.

### II. SENTINEL MOTION TECHNOLOGY BACKGROUND

Sentinel Motion is an IoT-enabled technology suite that focuses on monitoring reliability in various types of mission critical equipment. It comprises a wireless network of IoTinterfaced smart sensors (RotoSense), the Sentinel Gateway data management and communications hub, and the Sentinel MotionView software platform. Sentinel Motion was primarily developed as a monitoring solution for helicopter gearboxes in a joint project with NASA [9] and has evolved thus far to be used in various industries such as railroads, transportation, energy, and so on. Figure 1 details the flow of data and the interaction between different components of this IoT-enabled asset reliability monitoring and management system, particularly in the context of rail operations, and explains how CBM and PHM are integrated within a comprehensive framework compliant with the five operational processes (Sense, Acquire, Analyze, Advise, Act) of the IEEE 1856-2017 PHM Standard [10].

At the heart of the system are IoT smart sensors known as RotoSense, which can be installed on mission critical equipment such as the bearings of railway equipment to continuously monitor vibration, temperature, and custom data streams. This stage, known as Sensing (S), is crucial for capturing real-time data about the condition of the assets. Once the data is captured, it is transmitted to Sentinel Gateway data management and communication hub, where the Data Acquisition (DA) and Data Manipulation (DM) processes occur. The Feature Data Extraction Pipeline (FDEP) Toolbox refines and prepares raw sensor data, extracting meaningful features essential for diagnostics. Meanwhile, the Highly Accelerated Life Testing (HALT) Toolbox enables test plan automation with the data acquisition process during extreme test conditions that are aimed investigating system and subsystem failure modes. These local processes ensure immediate handling of data to minimize latency and prepare it for more comprehensive analysis. The processed data is then sent to the Sentinel MotionView software platform which is housed both locally on the gateway as well as on the cloud, for visualization, analysis, actions, and user feedback. This transition from local to cloud infrastructure allows for scalable and sophisticated data analysis, leveraging advanced computing resources. A complete visual of this process is shown in Figure 2.

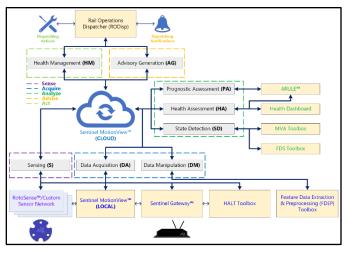


Figure 1. Sentinel Motion's architecture correlated with the IEEE 1856-2017 PHM Standard's five (5) operational processes.

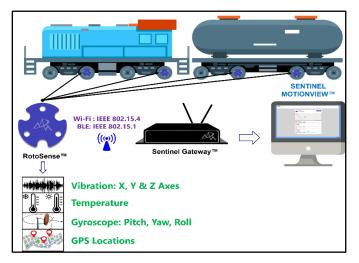


Figure 2. Sentinel Motion's implementation in a railroad environment.

Within the software platform, the system undertakes several critical analyses. State Detection (SD) identifies the current operational state of the equipment by analyzing the processed data. To achieve this, the Multivariate Analysis (MVA) Toolbox was designed to help understand interactions between different variables, and the Feature Data Selection (FDS) Toolbox assists in selecting the most relevant features for accurate diagnostics, improving the precision of health assessments and prognostic predictions. Following this, Health Assessment (HA) evaluates the overall health of the equipment, determining if there are any signs of deterioration or impending failure. The Prognostic Assessment (PA) takes this a step further by predicting the future

condition and remaining useful life (RUL) of the equipment, providing valuable foresight for maintenance planning. For HA and PA, the Adaptive Remaining Useful Life Estimator (ARULE) toolbox provides robust predictive analytics given arbitrary condition-based feature data from sensor nodes, enhancing the system's capability to detect and interpret complex patterns. The Health Dashboard offers a visual interface for real-time monitoring of asset health.

To facilitate effective maintenance decision-making, the system also includes the Advisory Generation (AG) module. This component generates actionable maintenance advisories based on the assessments, offering recommendations and alerts to maintenance teams. The Health Management (HM) component integrates these insights with overall operational strategies, ensuring that the health monitoring and advisory generation processes are aligned with the broader maintenance objectives. This holistic approach ensures that the entire lifecycle of the asset is monitored and managed efficiently.

# **III. TECHNOLOGY ADVANCEMENTS**

# A. Main Dashboard

The main dashboard within the Sentinel MotionView<sup>™</sup> system offers a sophisticated solution for managing and viewing local or remote deployments, real-time monitoring, historical tracking of GPS data, and keeping track of system events in the asset history log, which is essential in sectors such as fleet management, logistics, and transportation. Shown in is the visual representation of the main dashboard.

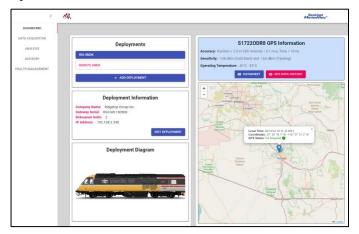


Figure 3. Sentinel Motion's intuitive Dashboard interface with comprehensive information about the deployed sensing hardware and assets being monitored.

The interface is designed with a user-friendly layout that includes a sidebar menu for easy navigation between different tabs according to the five operational processes in the IEEE 1856-2017 PHM standard. In the Deployments section, users can add and manage their local deployment as well as multiple deployments, ensuring comprehensive oversight of all monitored assets. The Deployment Information panel provides essential details, including company name, gateway serial number, number of sensor units, and IP address, which can be updated as necessary. A three-dimensional visual representation of the monitored vehicle or equipment, displayed in the Deployment Diagram panel, helps users quickly identify and contextualize each deployment.

In the GPS section, the GPS Information panel displays critical parameters such as accuracy, sensitivity, and operating temperature range and gives the user's the option to access the GPS module datasheet and look at historical GPS data. The realtime map view is a significant feature, offering a real-time display of the deployment's location, complete with local time, coordinates, and GPS status. This visualization tool is invaluable for quickly locating and monitoring assets. Additionally, the GPS Telemetry section provides detailed graphs of various telemetry data, including speed, altitude, satellite count, course, and different Dilution of Precision (DOP) values. These plots offer insights into movement patterns and positioning accuracy, crucial for operational assessments. Research indicates that GPS tracking technology significantly improves logistics performance, cost efficiency, and customer satisfaction by providing real-time visibility and optimization tools. For instance, GPS tracking allows logistics companies to monitor and optimize their operations seamlessly, facilitating accurate tracking of vehicles and enabling businesses to make informed decisions promptly [15]. Furthermore, innovations in vehicle tracking technology, such as the integration of GPS with telematics systems, have been shown to enhance the monitoring and management of transport fleets, leading to improved operational efficiency and safety [14].

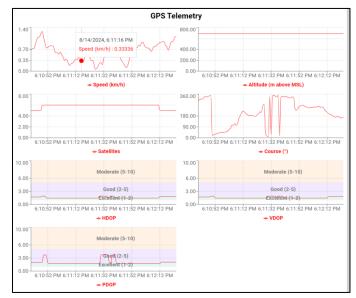


Figure 4. GPS Telemetry Data in Sentinel Motion.

Real-time GPS tracking is instrumental for precise location determination to improve route planning and reduce delivery times. It also enhances safety and security by providing instant alerts if an asset deviates from its expected route or if unauthorized usage is detected. Historical GPS data complements real-time tracking by allowing for performance analysis, trend identification, and informed decision-making. Fleet managers can review historical data to optimize routes, reduce fuel consumption, and improve overall efficiency. Access to historical GPS data is also vital for regulatory compliance. Many industries require detailed records of asset

Identify applicable sponsor/s here. (sponsors)

movements for audits, and historical data ensures organizations can meet these requirements. Additionally, providing customers with accurate real-time updates on shipment locations enhances transparency and trust, leading to improved customer satisfaction.

### B. Data Acquisition

The Data Acquisition tab within the Sentinel Motion Development Kit (SMDK) provides a comprehensive interface for managing and interacting with all devices and sensors in the Sentinel Motion<sup>™</sup> PHM Suite. The Devices section offers a hierarchical map that allows users to easily navigate through all connected devices, including sensors and gateways. For each Sentinel Gateway<sup>™</sup>, users can access a detailed card that provides essential information such as the gateway's identity, including its name and serial number, and allows for various functions like testing the connection, checking the current time, firmware version, and even flashing new firmware. The section also includes features to detect nearby sensors, adjust environmental parameters, and reboot the gateway is displayed, ensuring precise tracking and location awareness.

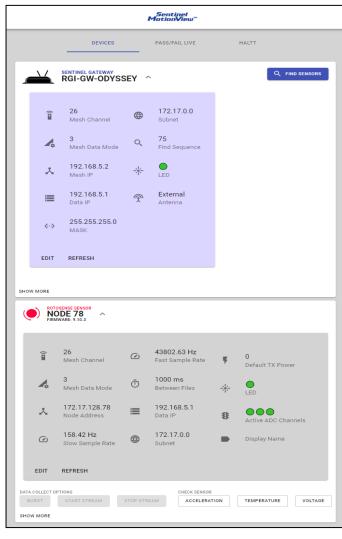


Figure 5. GPS Telemetry Data in Sentinel Motion.

For the RotoSense<sup>™</sup> Smart Sensors, the Data Acquisition tab facilitates direct interaction and data acquisition (DA) processes. Users can select between Burst Mode for fast data collection or Streaming Mode for continuous data collection, with options to start and end streaming as required. Each sensor is represented by a dedicated card that displays its identity, ambient temperature, voltage, and allows for editing environmental parameters. The tab also provides functionality for checking sensor statistics, including acceleration values and RF stats, as well as executing various sensor management tasks such as rebooting, calibrating, or flashing new firmware. This robust set of features ensures that users have complete control over the data acquisition process, enabling them to perform real-time monitoring and analysis of critical asset data with precision and efficiency.

# C. Analysis

The Analysis Tab within the Sentinel MotionView software is organized into three primary sections: the File Explorer tab, which provides access to historical data collections; the FDEP tab, which allows users to select and preview extracted feature data using time domain, frequency domain, and other advanced analytical methods; and the ARULE tab, which incorporates Ridgetop's Adaptive Remaining Useful Life Estimation (ARULE) software.

The integration of ARULE into Sentinel Motion as shown in Figure 6 has greatly enhanced the system's prognostic assessment capabilities. ARULE<sup>™</sup> processes condition-based feature data from the Sentinel Motion Development Kit (SMDK), including streams like vibration and temperature, to predict key prognostic indicators such as Remaining Useful Life (RUL), State of Health (SoH), and Prognostic Horizon (PH).



Figure 6. ARULE integration into Sentinel Motion software to enable prognostic assessment on historic data and acquired data using the Sentinel Motion Development Kit (SMDK).

ARULE<sup>™</sup> stands out due to its dynamic adaptability, adjusting predictions based on the stress levels encountered by the monitored system. Whether analyzing historical data or real-time inputs, ARULE<sup>™</sup> uses a two-stage prognostic

prediction engine to deliver precise and timely insights into asset health. This empowers maintenance teams to proactively schedule interventions, preventing catastrophic failures. By integrating ARULE<sup>TM</sup> into Sentinel Motion, the system provides a robust, data-driven approach to asset management, enhancing the effectiveness of Condition-Based Maintenance (CBM) and Prognostic Health Management (PHM) across various industries.

# D. Advisory Generation

The Advisory Generation (AG) module within Sentinel MotionView provides a robust solution for automating fault detection and alert management in industrial IoT environments. Central to the AG interface is the ability for users to define specific nodes and monitoring parameters, enabling a highly customizable and targeted approach to data analysis. Upon capturing new data from a designated sensor node, the system automatically evaluates it against user-defined fault criteria, extracts relevant feature data, and calculates the remaining useful life using the embedded ARULE predictive reasoner. This process ensures precise monitoring, adaptable to various industrial scenarios.

Users can customize the system to monitor specific nodes based on their mounting location—such as a wheel, bearing, or other components—and specify the type of data being analyzed, whether vibration, gyroscope, or temperature. The ability to define channels and sampling rates further refines the monitoring process, ensuring the collection of relevant and actionable data. The AG system then leverages the Feature Data Extraction Pipeline (FDEP) to process this data, extracting crucial features that assess the condition of industrial components like bearings, wheels, or tracks. Users can extract multiple feature data sets from the same collection when creating a fault definition, as shown in Figure 7 below. These capabilities make the AG module essential for predictive maintenance and operational efficiency.

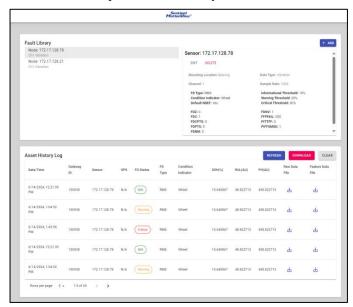


Figure 7. Sentinel Motion's Advisory Generation (AG) interface for creating a custom fault definition library with automated feature data extraction and prognostic assessment.

A standout feature of the AG module is the user-defined fault library, where users can manage fault criteria by adding, editing, or deleting entries. This library is instrumental in maintaining a flexible, responsive monitoring system that evolves with operational needs. The system categorizes generated alerts based on thresholds set by the user informational, warning, or critical—ensuring that the right stakeholders are notified with the appropriate urgency. These alerts can be reviewed and analyzed through a comprehensive Asset History Log, which includes additional information such as raw data links, feature data, and ARULE calculation details.

The Asset History Log within the AG interface provides a detailed overview of all generated alerts, allowing users to monitor and manage asset health efficiently. Each entry is timestamped and associated with a specific gateway ID, sensor, and GPS location, enabling easy traceability. The log categorizes alerts by severity—Info, Warning, or Critical—helping users prioritize responses effectively. It also displays the status and type of feature data (FD Type) analyzed and provides links to raw and feature data files, facilitating deeper investigations into the causes of alerts. Key metrics such as State of Health (SOH), Remaining Useful Life (RUL), and Prognostic Horizon (PH) are displayed alongside each alert, offering a snapshot of the asset's current condition and future viability.

At the bottom of the AG interface, users can configure alert recipients via email or SMS, ensuring effective communication channels complement the monitoring process. This comprehensive approach to advisory generation, from fault detection to alert notification, positions Sentinel MotionView as a critical asset in industrial IoT, offering both reliability and adaptability in managing complex operational environments.

### E. Health Management

The Health Management interface within Sentinel MotionView provides an innovative and practical solution for efficient issue tracking and resolution. Central to the Health Management tab is the issue table, which provides a detailed and organized view of all logged issues. Users can add new issues or clear existing ones with primary action buttons. Each issue is presented with comprehensive details such as ID, description, priority, status, dates, source, associated images, and files, facilitating effective management. Action icons for forwarding a particular issue via email, editing it, and deleting it further streamline the process. This structured presentation allows users to quickly assess and address each issue. Pagination controls enhance usability, enabling users to navigate large volumes of issues efficiently. A visual of the Sentinel MotionView HM Interface is shown in Figure 8 below.



Figure 8. Sentinel Motion's intuitive Health Management (HM) interface with comprehensive features, supporting detailed documentation and swift resolution of issues.

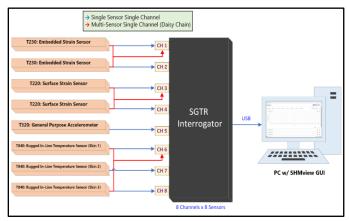
The Health Management interface is particularly beneficial in various industries. In healthcare, effective issue tracking systems improve operational efficiency and patient safety. For example, a study highlighted how hospitals using advanced issue tracking systems reported significant improvements in operational efficiency and patient safety outcomes. This aligns with the Health Management interface's ability to track and manage clinical and operational issues, contributing to better healthcare delivery [11], [12]. In the manufacturing industry, issue tracking systems are crucial for maintaining production efficiency and minimizing downtime. According to McKinsey & Company, effective issue management systems can significantly reduce downtime by ensuring prompt identification and resolution of issues [13]. The HM interface supports this by providing clear visibility of issues and their statuses, enabling quick action, faster resolution times and higher customer satisfaction. This is crucial for maintaining a competitive advantage in the industry.

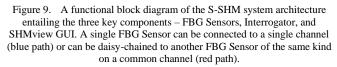
# F. Addition of Optical Data Stream for SHM

In the domain of structural health monitoring (SHM), the integration of Fiber Bragg Grating (FBG) sensors has revolutionized the technological landscape. These sensors leverage the unique properties of optical fibers to detect subtle structural changes, strain variations, and temperature fluctuations, thereby providing indispensable insights into the integrity of various engineering structures. Their non-invasive nature, high sensitivity, and immunity to electromagnetic interference have propelled them to the forefront of SHM technologies, finding applications in monitoring bridges, dams, pipelines, and other vital infrastructure. FBG sensors, based on the principle of wavelength modulation, possess a distinctive capability to precisely measure strain and temperature changes along the length of an optical fiber. By exploiting the phenomenon of Bragg grating, which reflects a specific wavelength of light while transmitting others, these sensors can accurately capture minute alterations in the strain distribution of structural elements. Furthermore, their compact size, durability, and compatibility with existing optical networks make them an attractive choice for embedding within the infrastructure, ensuring continuous and real-time monitoring without interrupting the structural integrity of the monitored systems.

To explore the FBG landscape, Ridgetop has developed the Sentinel SHM (S-SHM) technology line which can also be integrated into Sentinel MotionView software platform. This innovative technology line was originally developed while looking at stress and strain data streams observed in composite helicopter blades and is primarily based on the two operational processes (Sense & Acquire) and their related two functional blocks (Sensing (S) & Data Acquisition (DA) from the IEEE 1856-2017 PHM Standard [10]. This sensing technology involves three key components, each playing a crucial role in efficient and accurate monitoring of structural health and performance. Specialized optical FBG sensors (S) are strategically embedded within the infrastructure or equipment being monitored to capture real-time data on various parameters such as strain, temperature, and pressure. Serving as the intermediary between the FBG sensors and the data acquisition software, the interrogator unit is responsible for transmitting and receiving optical signals from the sensors. It converts the

reflected optical signals into measurable data points, ensuring high-fidelity data collection and transmission to the data acquisition software for further analysis. Lastly, the SHMview software and Graphical User Interface (GUI) forms the DA backbone of the system architecture, facilitating the acquisition of the data collected by the interrogator unit and seamless export into the Sentinel Motion PHM suite for more advanced data real-time processing capabilities and visualization. interpretation, and storage of the collected data. By synergistically integrating these components, Ridgetop's SHM technology ensures a seamless and efficient process for monitoring critical parameters, enabling enhanced safety, reliability, and longevity of critical infrastructure in various industrial and research applications. The functional block diagram, an example data collect, and the data acquisition hardware for the SHM technology is illustrated in Figure 9, Figure 10, and Figure 11 respectively.





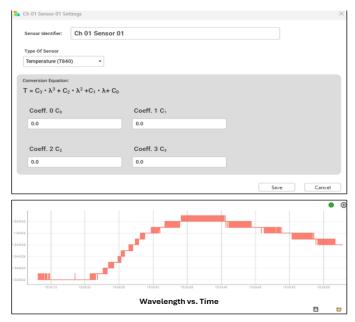


Figure 10. Example of temperature data stream acquired through the SHMview GUI during the DA process.

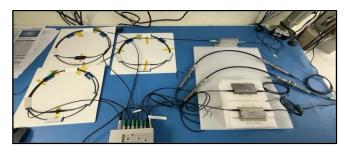


Figure 11. S-SHM setup in the Ridgetop laboratory.

# IV. CONCLUSION AND FUTURE WORK

The Sentinel Motion system represents a significant advancement in IoT-enabled asset health monitoring, providing a comprehensive solution that addresses the challenges of system integration, data compatibility, and management complexity. Through the seamless combination of smart sensors, advanced data management tools, and robust software platforms, Sentinel Motion enhances the reliability and safety of critical infrastructure systems across various industries. The system's alignment with the IEEE 1856-2017 PHM Standard further underscores its capability to support Condition-Based Maintenance (CBM) and Prognostic Health Management (PHM) strategies, ultimately contributing to improved operational efficiency and reduced maintenance costs.

As Sentinel Motion continues to evolve, future work will focus on expanding its capabilities and exploring new applications. One of the primary areas of development is the integration of advanced machine learning algorithms and AIdriven analytics, which will enhance the predictive accuracy of the system. By leveraging extensive datasets collected from various deployments, Sentinel Motion can develop more refined models for CBM and PHM, enabling more precise predictions of equipment failures and optimizing maintenance schedules.

Another promising direction is the expansion of Sentinel Motion's sensor portfolio to include the FBG sensors mentioned in previous section and a wider range of inputs, such as humidity, pressure, and acoustic sensors. This would provide a more holistic view of asset health and environmental conditions, further enhancing the system's utility. Additionally, expanding into new industrial sectors, such as maritime and offshore oil and gas operations, will allow Sentinel Motion to address the unique challenges of these environments, broadening its impact across critical infrastructure sectors.

The incorporation of 5G technology is another key area of exploration, which could significantly improve real-time data transmission, especially in remote or harsh environments where 5G connectivity is available. This would support more dynamic and flexible deployment scenarios, including mobile assets such as autonomous vehicles or drones. Furthermore, enhancing the user interface within the Sentinel MotionView software with customizable features like drag-and-drop dashboards and augmented reality (AR) for on-site diagnostics will improve usability and ensure that critical information is readily accessible.

Ongoing collaboration with industry leaders, research institutions, and regulatory bodies will be essential as Sentinel Motion continues to be deployed in new environments and industries. These partnerships will ensure that the system remains at the cutting edge of technological innovation, meeting the evolving needs of critical infrastructure sectors worldwide and maintaining its role as a key tool in the proactive management of asset health.

#### ACKNOWLEDGMENT

Ridgetop Group would like to extend our deepest gratitude to our partners at Qinda Technology Group. Their unwavering support and collaboration over the years have been instrumental in advancing our Prognostic Health Management (PHM) technology, particularly in developing new use cases and applications in the Asian market. The synergy between our teams has enabled Sentinel Motion to reach new heights of innovation and reliability, ensuring that we continue to deliver cutting-edge solutions to our global customers. Thank you for your partnership and shared commitment to excellence.

#### REFERENCES

- W. T. Tsai, L. Yu, L. He, and X. Sun, "Machine condition monitoring using IoT," in Proceedings of the IEEE 8th International Symposium on Service-Oriented System Engineering, 2014.
- [2] A. Nadkarni, W. Pena, J. Hofmeister and C. Curti, "Monitoring Local Faults in Aerospace-grade Gearboxes and Bearings Using an IoT Sensing Platform," 2024 IEEE Aerospace Conference, Big Sky, MT, USA, 2024, pp. 1-14, doi: 10.1109/AERO58975.2024.10521184.
- [3] G. Ma and C. Liu, "Data interoperability in industrial IoT: A protocol translation approach," IEEE Access, vol. 8, pp. 78480–78490, 2020.
- [4] L. Ma and F. Liu, "Challenges and solutions in data interoperability for IoT systems," IEEE Internet of Things Journal, vol. 7, no. 6, pp. 5565– 5574, 2020.
- [5] R. Mobley, "An introduction to predictive maintenance," Elsevier, 2002.
- [6] J. P. Fantuzzi and G. Xue, "Predictive maintenance in Industry 4.0: The benefits and challenges," IEEE Access, vol. 9, pp. 67413–67427, 2021.
- [7] Y. Lu, K. C. Morris, and S. Frechette, "Current standards landscape for smart manufacturing systems," National Institute of Standards and Technology, 2017.
- [8] G. Feng, X. Luo, and Y. Zhang, "Industrial IoT and big data analytics: A survey," IEEE Access, vol. 6, pp. 9393–9417, 2018.
- [9] Lewicki, David George, Nicholas A. Lambert, and Robert S. Wagoner. Evaluation of MEMS-based wireless accelerometer sensors in detecting gear tooth faults in helicopter transmissions. No. E-19060. 2015.
- [10] "IEEE Standard Framework for Prognostics and Health Management of Electronic Systems," in IEEE Std 1856-2017, vol., no., pp.1-31, 13 Dec. 2017, doi: 10.1109/IEEESTD.2017.8227036.
- [11] Lee, D. The effect of operational innovation and QM practices on organizational performance in the healthcare sector. Int J Qual Innov 1, 8 (2015). https://doi.org/10.1186/s40887-015-0008-4
- [12] Al Harbi S, Aljohani B, Elmasry L, et al Streamlining patient flow and enhancing operational efficiency through case management implementation BMJ Open Quality 2024;13:e002484. doi: 10.1136/bmjoq-2023-002484
- [13] Panigrahi, R.R., Shrivastava, A.K. & Kapur, P.K. Impact of inventory management practices on the operational performances of SMEs: review and future research directions. Int J Syst Assur Eng Manag 15, 1934–1955 (2024). https://doi.org/10.1007/s13198-023-02216-4
- [14] Verma, R., Singh, B.K., Zahidi, F. (2024). Management of GPS Tracking Systems in Transportation. In: Upadhyay, R.K., Sharma, S.K., Kumar, V. (eds) Intelligent Transportation System and Advanced Technology. Energy, Environment, and Sustainability. Springer, Singapore. https://doi.org/10.1007/978-981-97-0515-3\_11
- [15] Huk, K., Kurowski, M. (2022). Innovations and new possibilities of vehicle tracking in transport and forwarding. Wireless Networks, 28(2), 481-491. <u>https://doi.org/10.1007/s11276-022-02860-8</u>